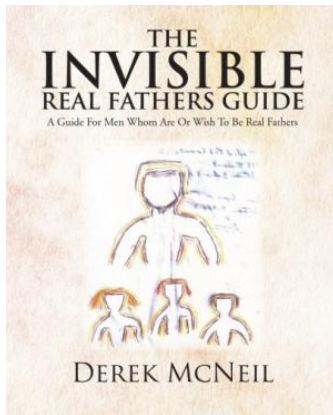


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# THE INVISIBLE REAL FATHERS GUIDE A GUIDE FOR MEN WHOM ARE OR WISH TO BE REAL FATHERS



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